



EU funded Project

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(INEA)

Grant Agreement Number: 727734

Modelling Solubility and Diffusivity in Facilitated Transport Membranes: Microscale and Macroscale Approaches

Paris, 03/07/2019

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UNIBO



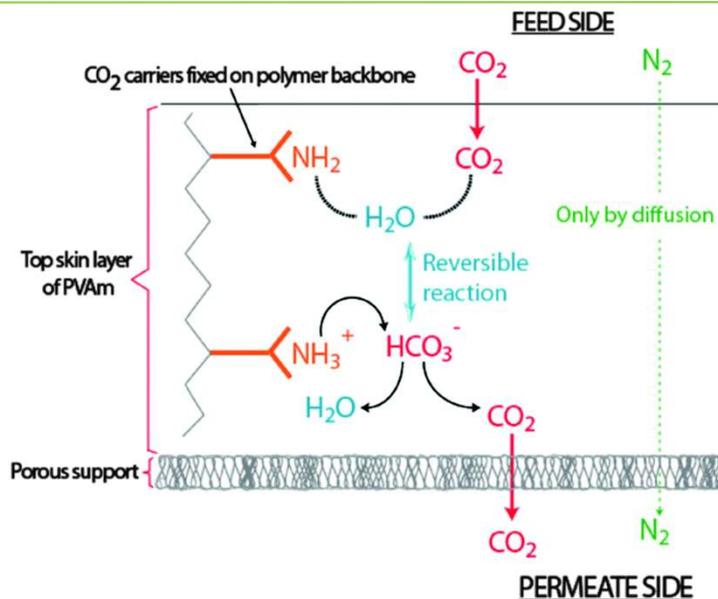
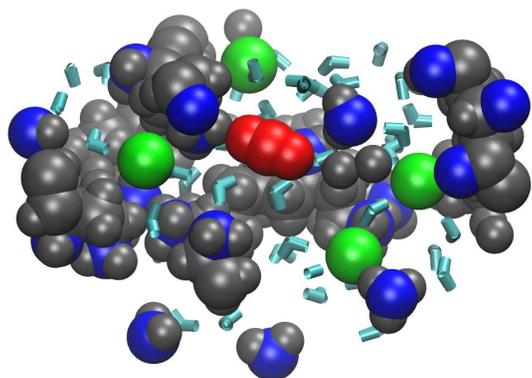
THE UNIVERSITY
of EDINBURGH



Multiscale Models

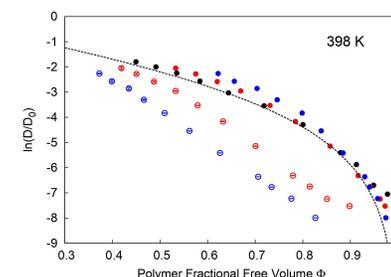
Molecular Models

- Transport properties
- Explicit ionic species
- Polymer chain conformation



Empirical Models

- Diffusivity correlation
- Hydration/Permeability relationship
- Macroscopic behavior

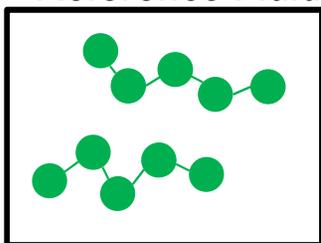


SAFT Equation of State

- Water absorption
- “Reaction” equilibrium
- Speciation

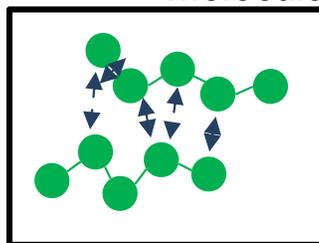
$$\frac{D}{D_0} = \left(\frac{1 - \Phi}{1 + \Phi} \right)^2$$

Reference Fluid

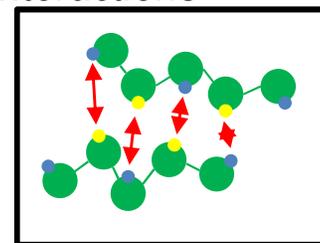


Hard Chains

Molecular Interactions

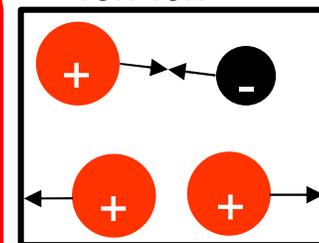


Dispersion



Association

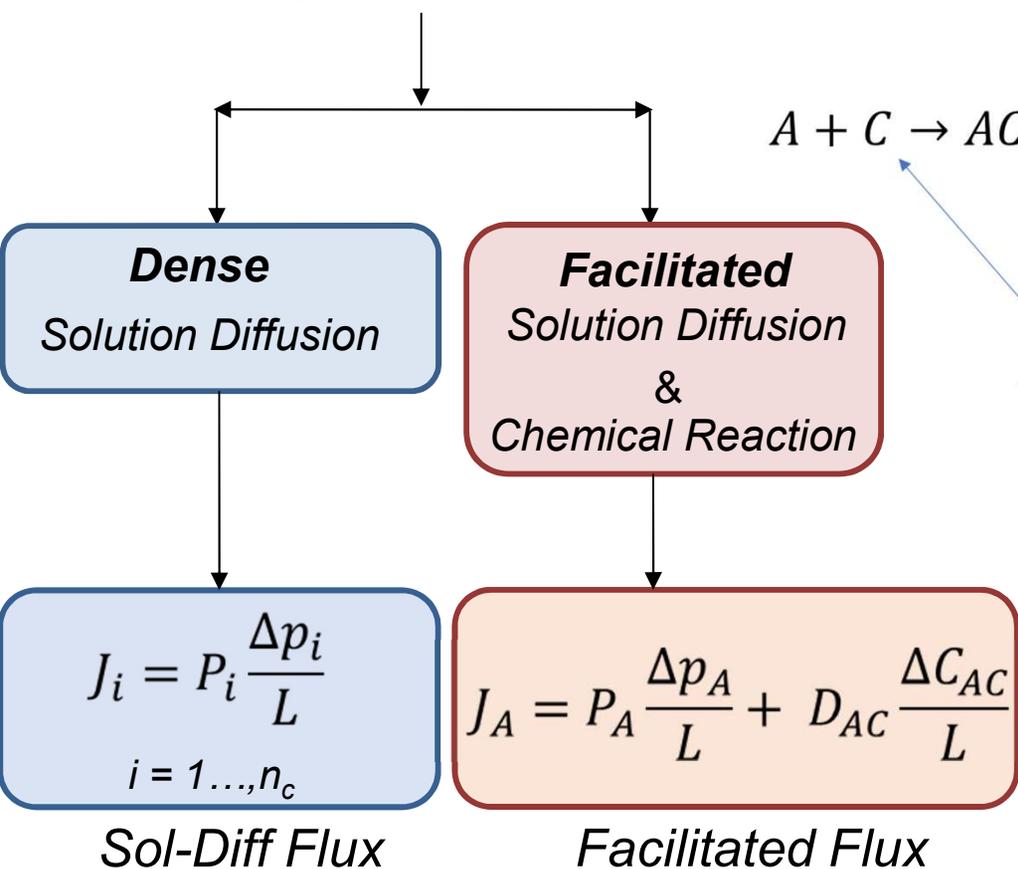
Ion-Ion



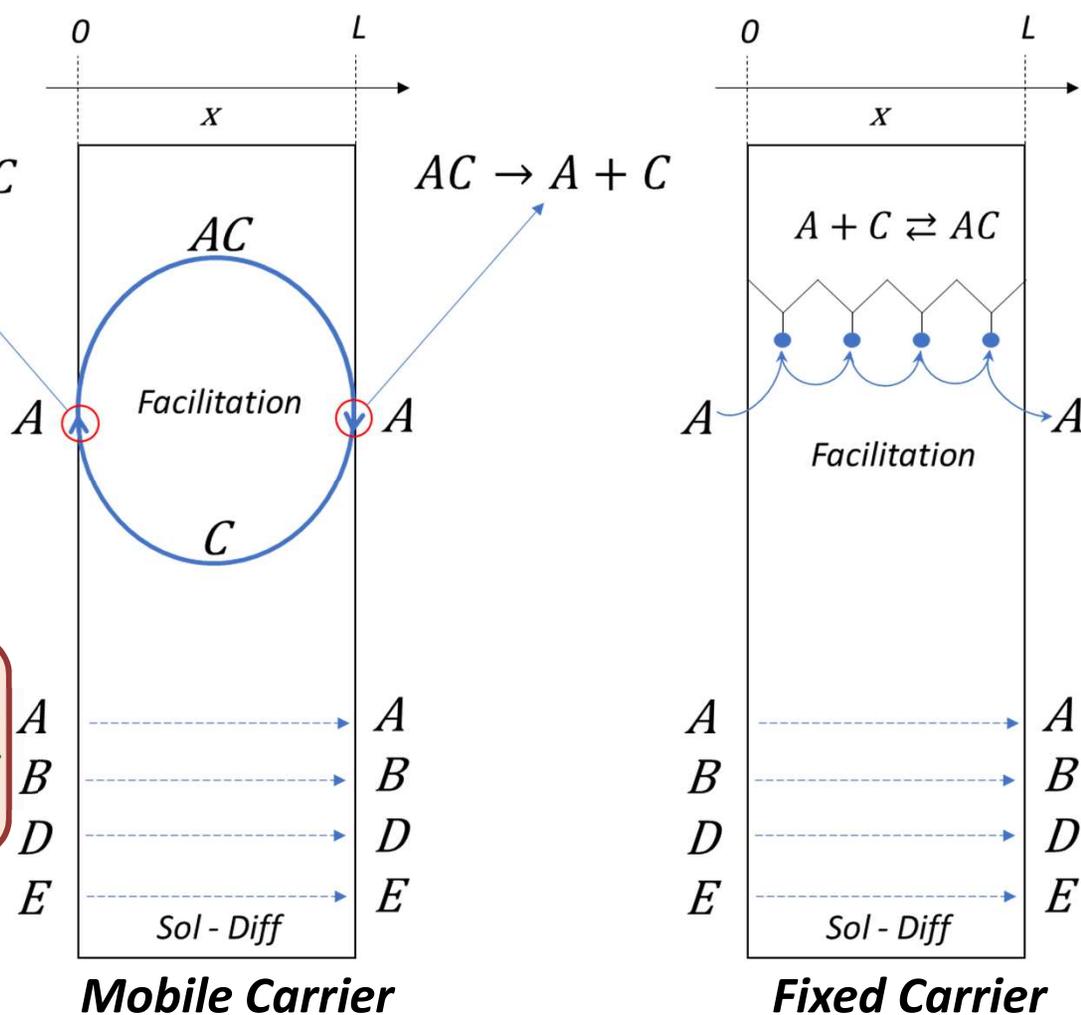
Kim, T. J., Li, B., & Hägg, M. B., J. Pol. Sci. B: Pol. Phys., 42 (23), 4326-4336, 2004

Facilitated Transport for Gas Separation

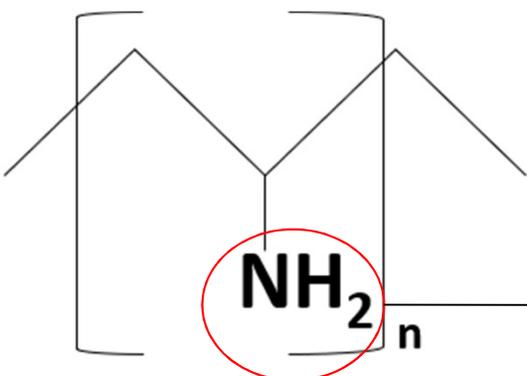
Transport Mechanism



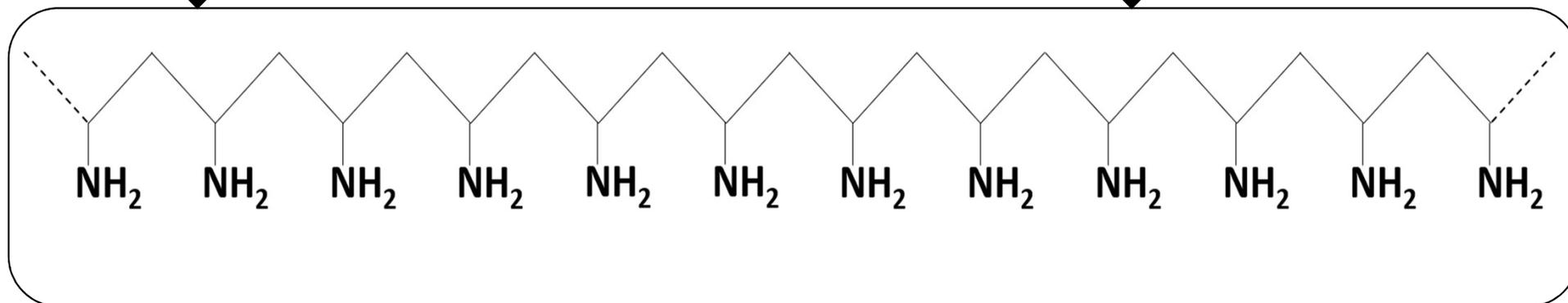
Improved Performance



Poly-(vinylamine)



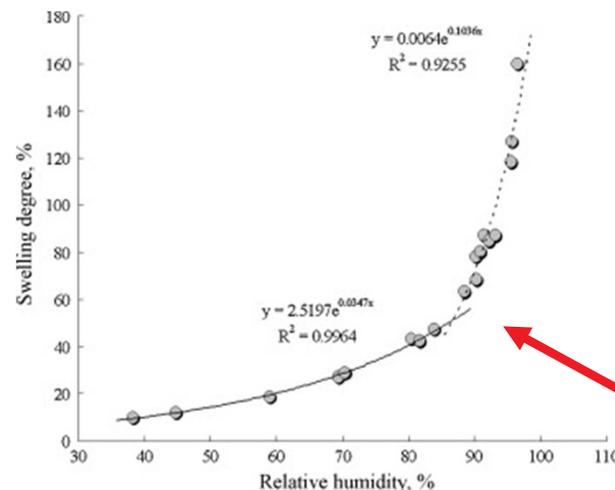
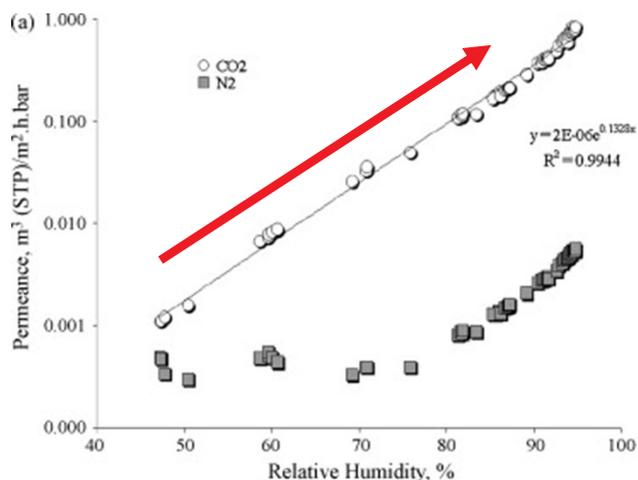
Highest Density of **Amino Group** on Chain



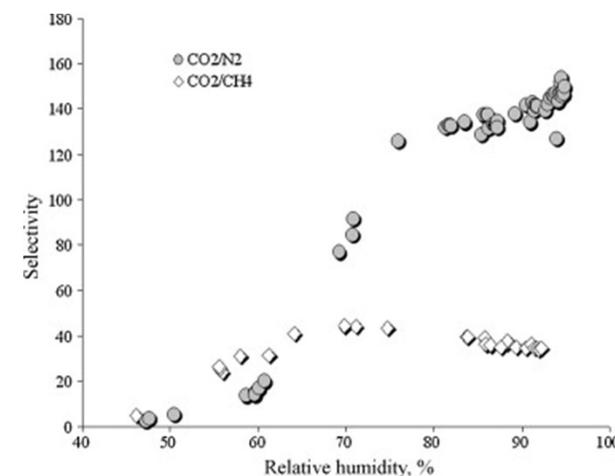
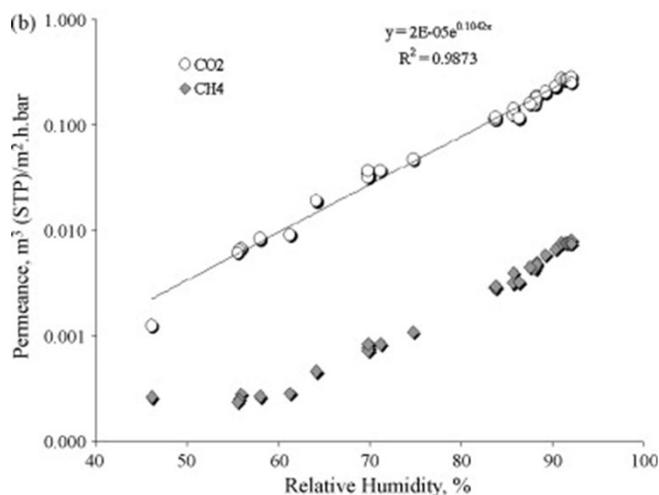
POLYBASE PROPERTIES

—————→ **Suitable for CO₂ separation**

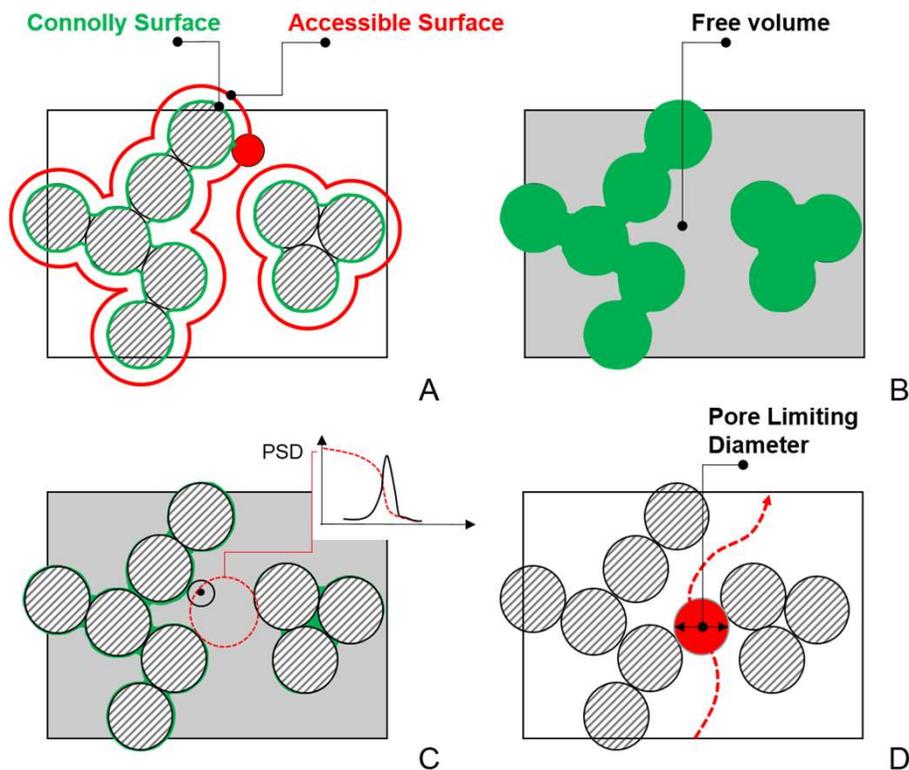
R. H. vs. Permeance
 + CO₂ absorption
 + Reaction products
 + Permeant mobility



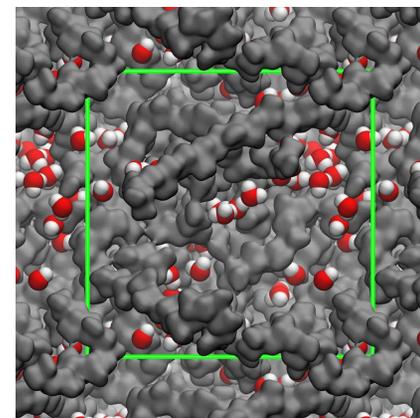
**Swelling
Regimes**



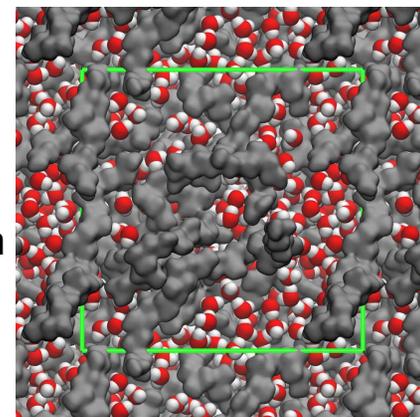
L. Deng and M. B. Hägg, J. Mem. Sci. 363, 295-301 (2010)



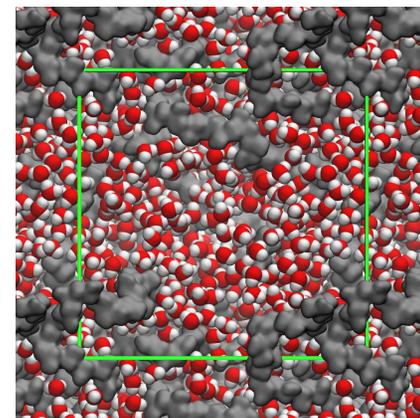
0.1
 $\frac{gH_2O}{gPVAm}$



0.5
 $\frac{gH_2O}{gPVAm}$



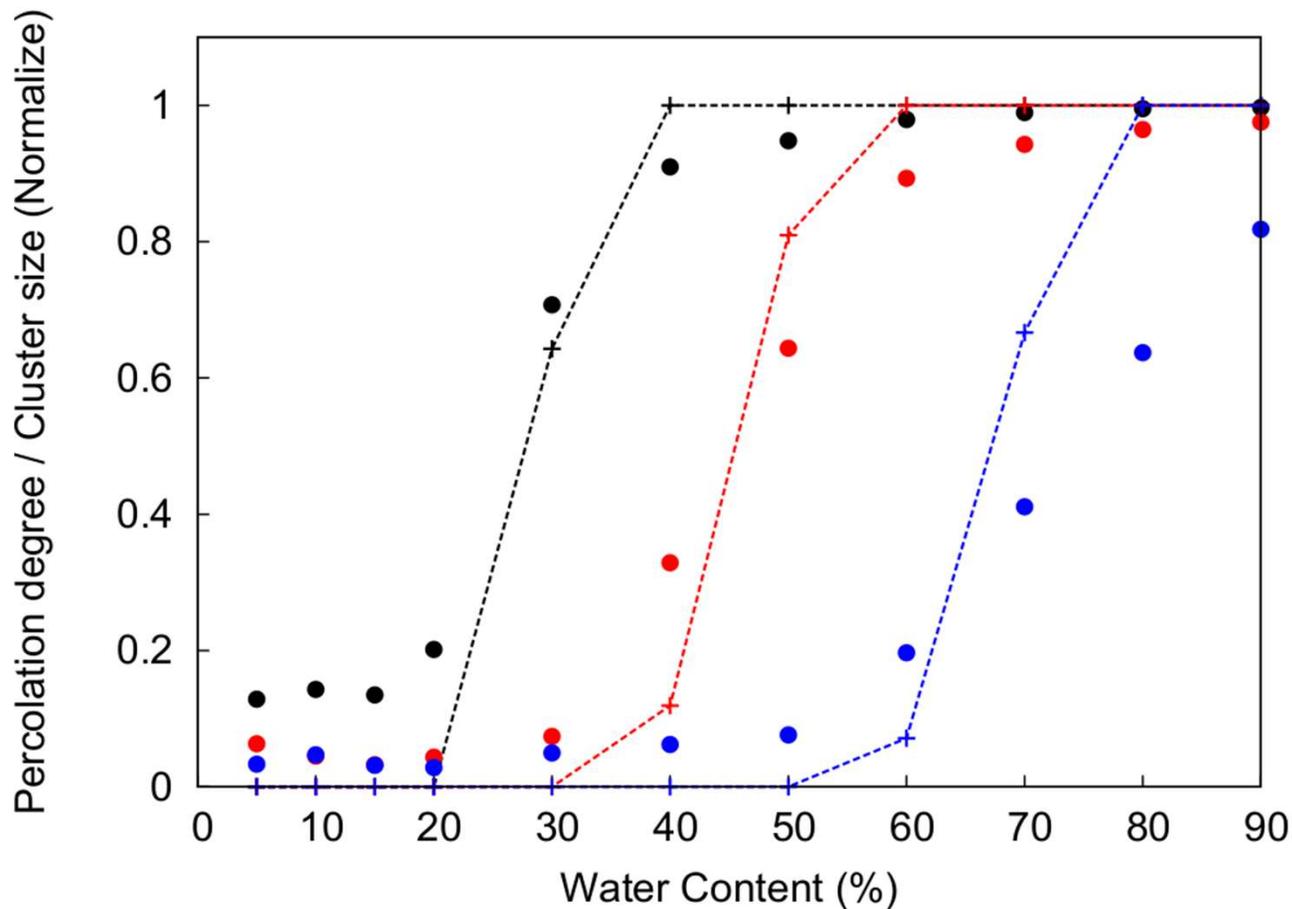
0.9
 $\frac{gH_2O}{gPVAm}$



Water clusters as effective free volume

- Pore limiting diameter
- Pore size distribution
- Percolation degree

What is the effect of (poly) electrolytes?



Black: Neutral PVAm

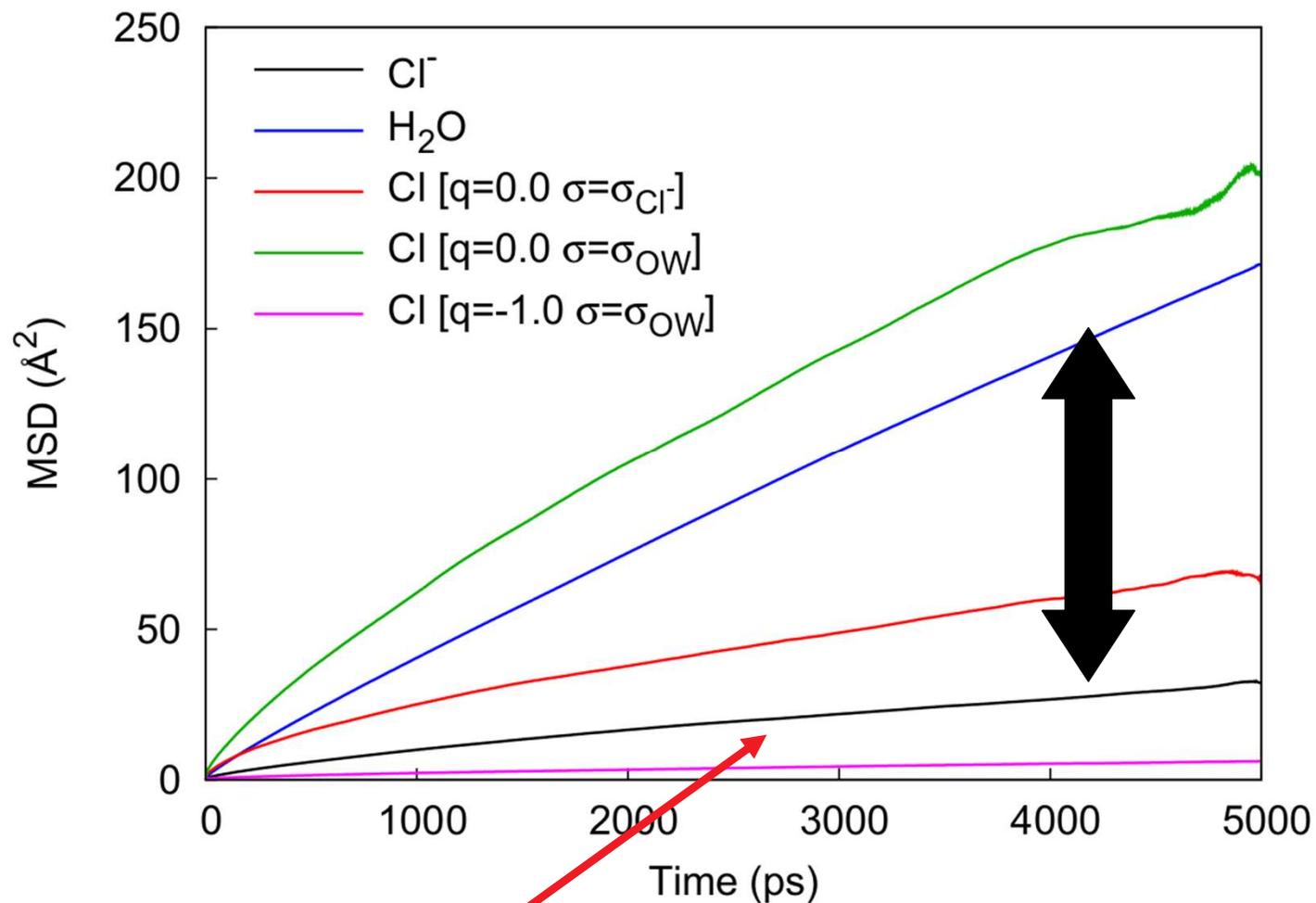
Red: 20% Protonated PVAm

Blue: 50% Protonated PVAm

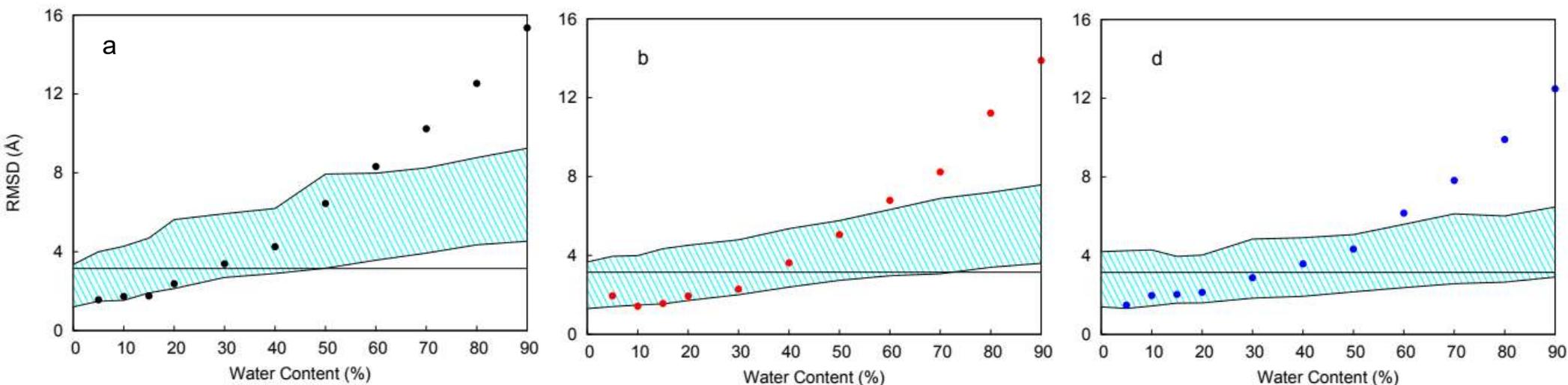
Simulated displacement as function of time

Diffusive dynamics dominated by H₂O

- Pore limiting diameter
- Pore size distribution
- Percolation degree



Charged particles strongly couple to polymer motion



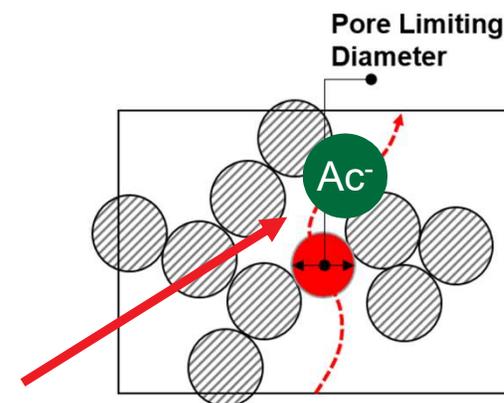
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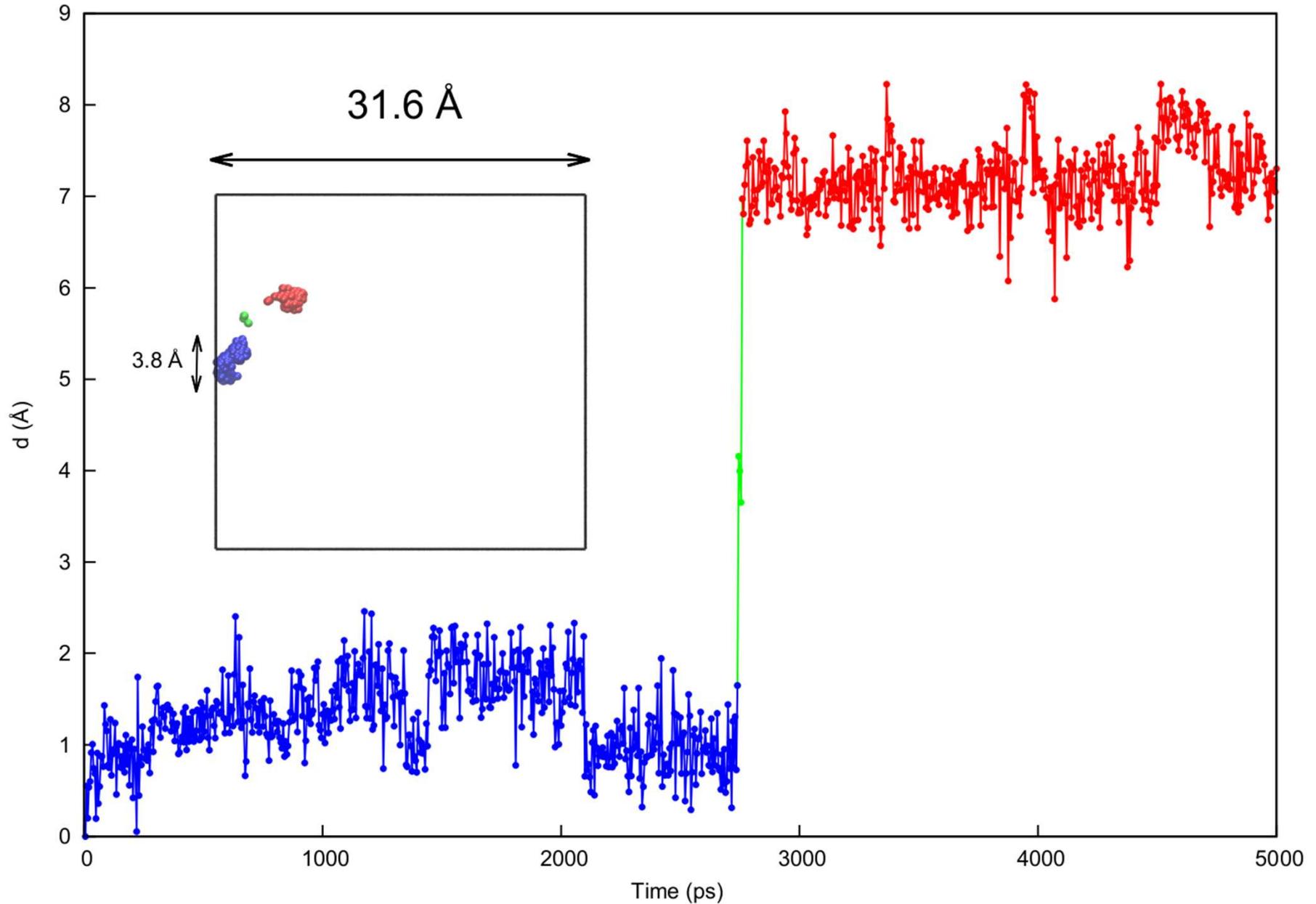
Upper shaded area: maximum pore volume

Lower shaded area: limiting pore diameter



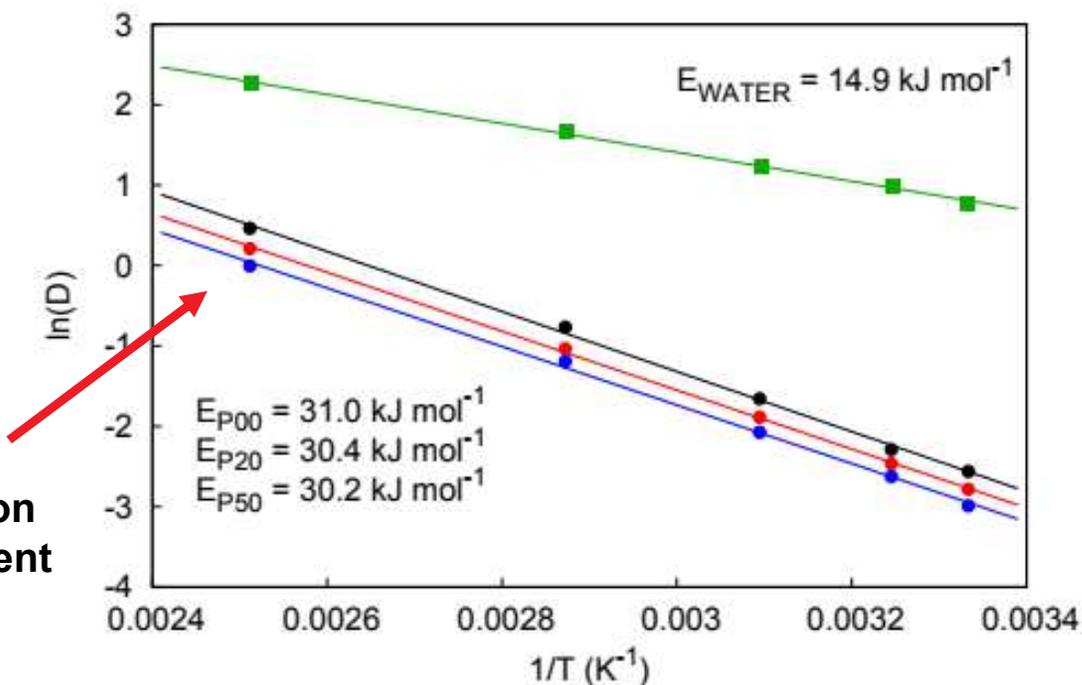
Slow-moving ionic species obstruct water channel formation

Low R.H.: 'Rare-event' diffusion



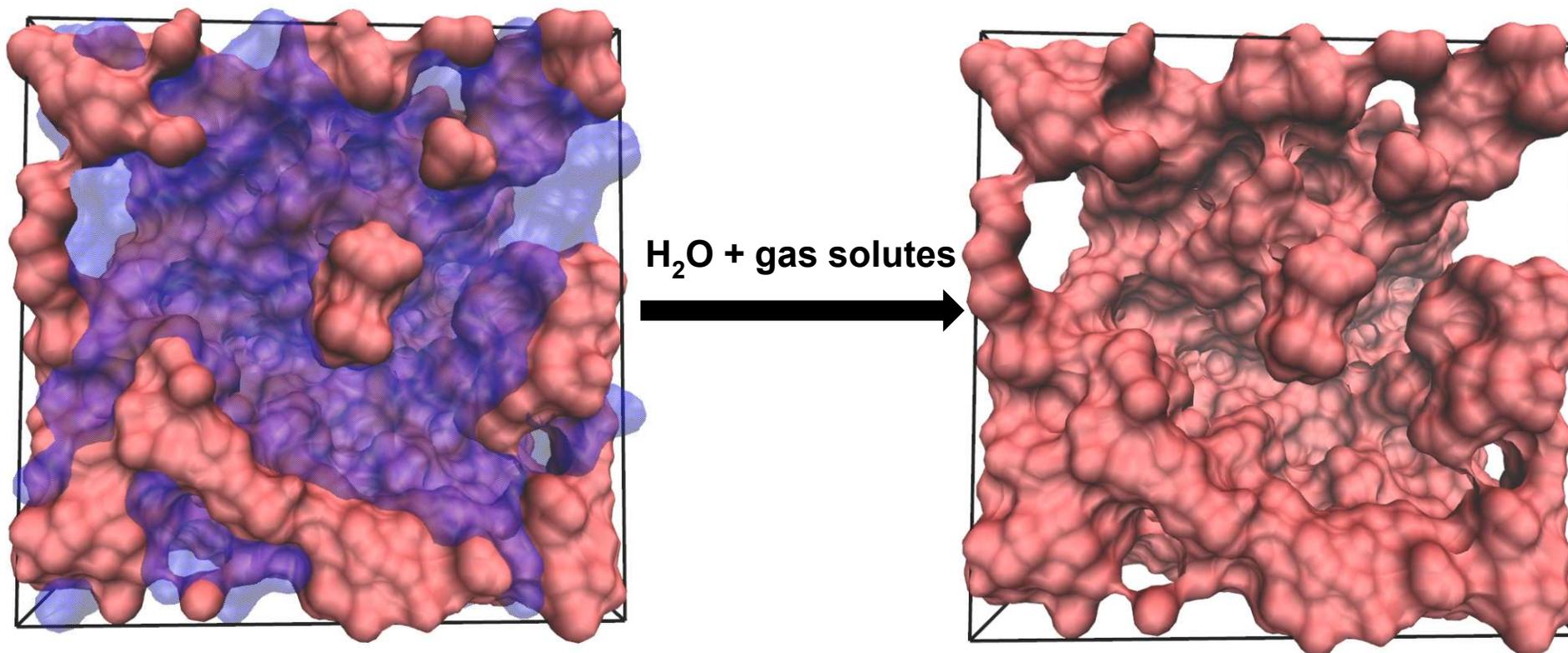
$$D = D_0 \cdot \exp\left(-\frac{E_A}{RT}\right)$$

Similar activation
energies, different
volume effects



For highly hydrated systems, diffusion follows Arrhenius power law behavior. Tortuosity-controlled environment as function of protonation.

Black: Neutral PVAm
Red: 20% Protonated PVAm
Blue: 50% Protonated PVAm
Green: Bulk water



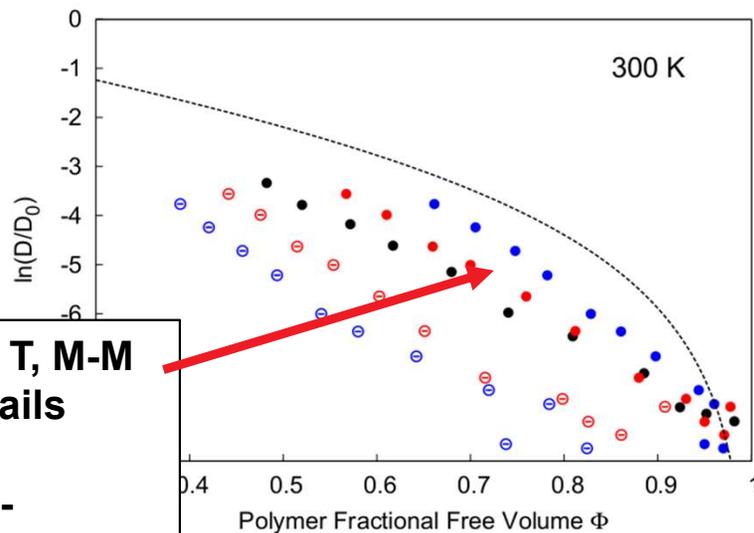
Numerous polymer + solvent theories, e.g.
Mackie-Meares equation

D : diffusion coefficient
D₀ : bulk solvent diffusion coefficient
Φ : effective free volume

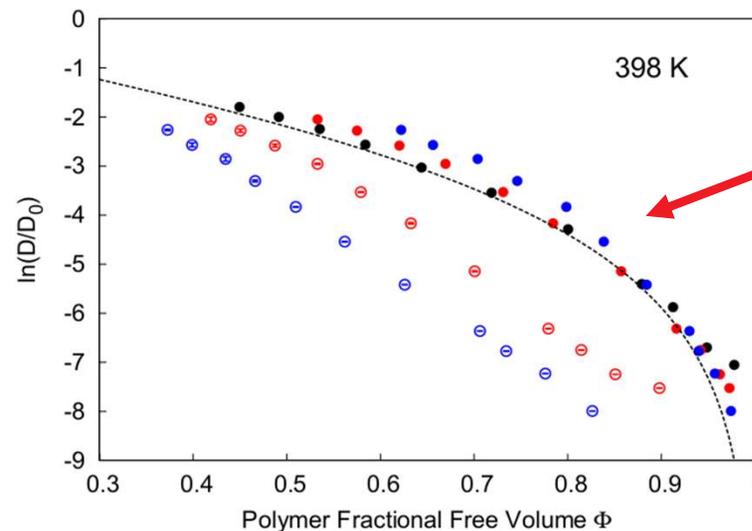
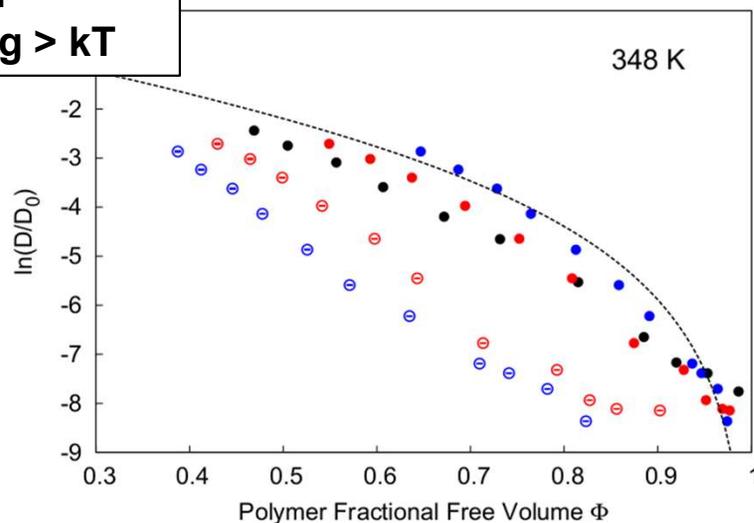
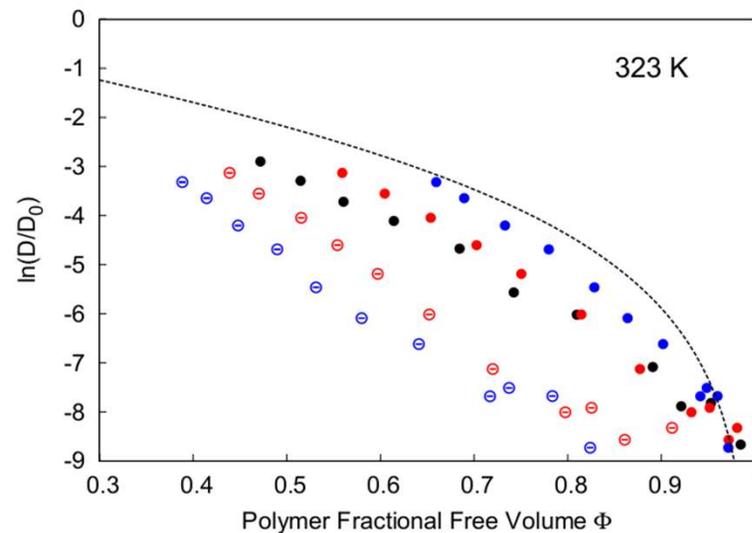
$$\frac{D}{D_0} = \left(\frac{1 - \Phi}{1 + \Phi} \right)^2$$

J.S. Mackie, P. Meares,
Proc. R. Soc. London
A232, 1955

Effective Free Volume



For low T, M-M
model fails
=
Solvent-
polymer
coupling > kT



For high T
M-M model
reasonable
=
Free volume
effect

Black: Neutral PVAm

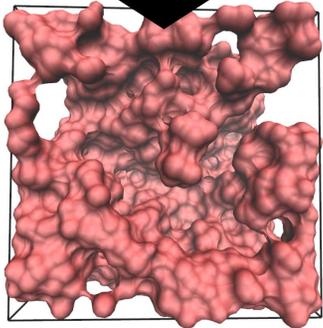
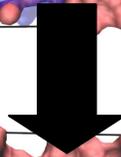
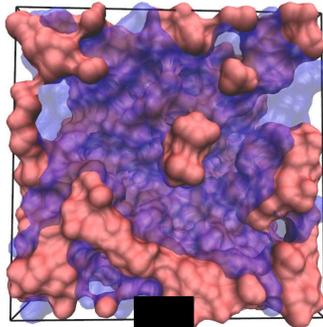
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Protonation-dependent Percolation threshold

- Charge groups acting as gatekeepers
- H₂O and gas transport modulated by H₂O channels

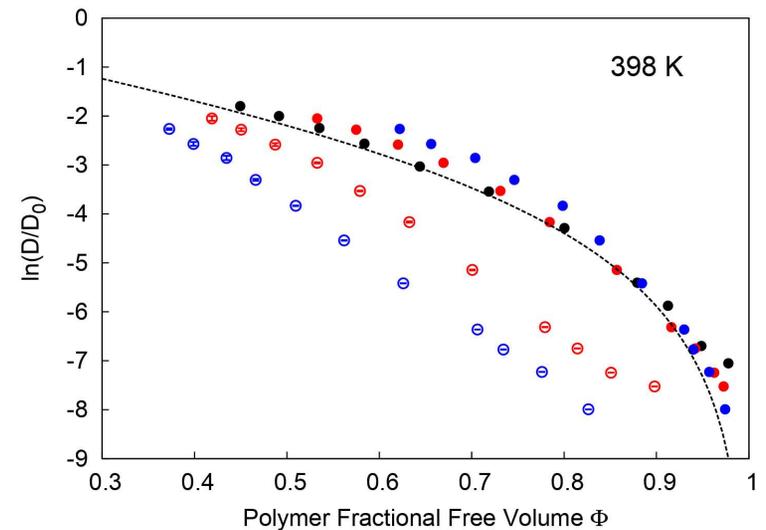
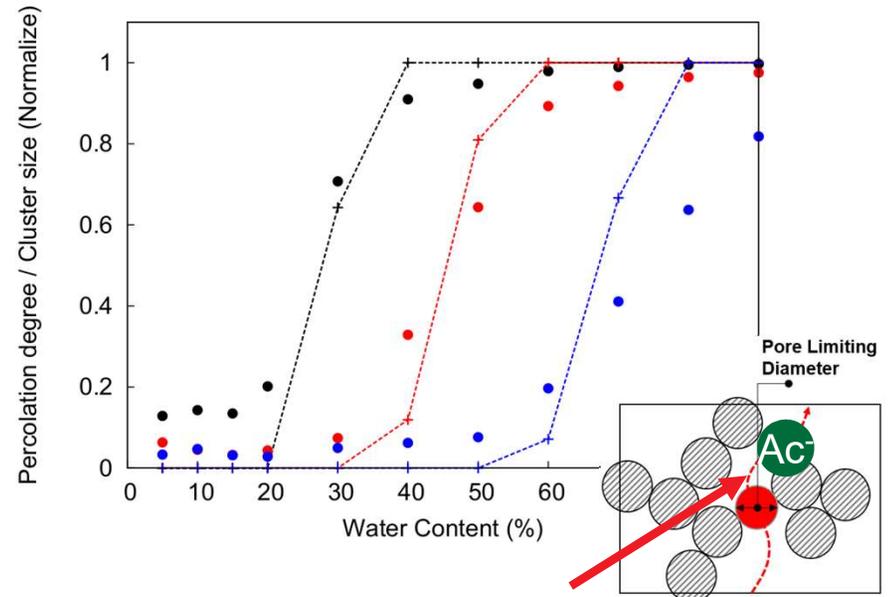


Effective Free Volume

- Ions strongly couple to amine groups

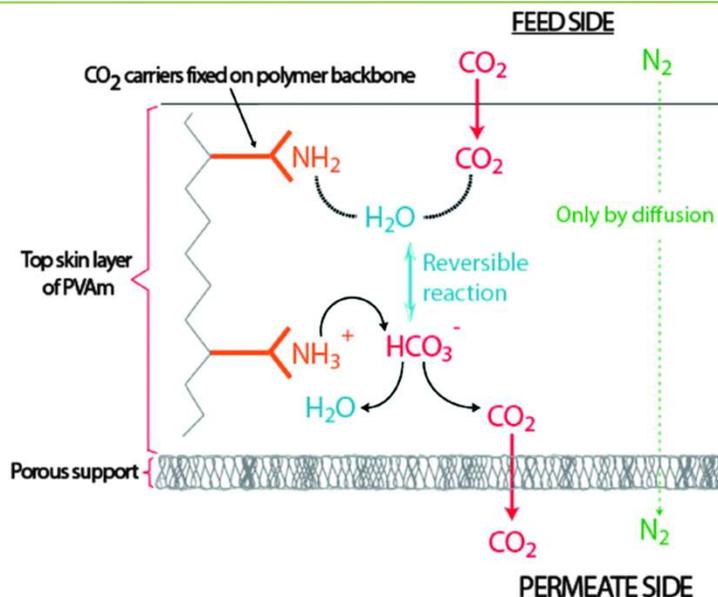
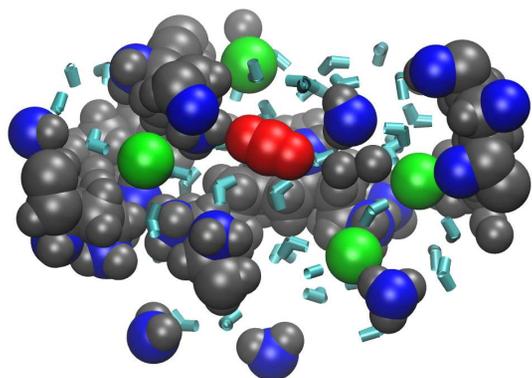
Free-volume effects dominate for high-T

- Decoupling of solvent-polymer interactions
- H₂O and gas diffusion modulated by H₂O



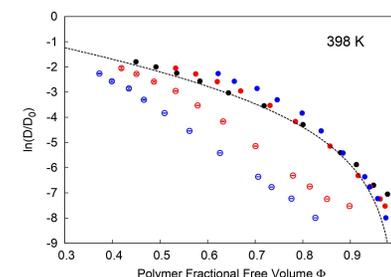
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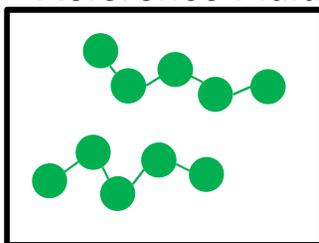


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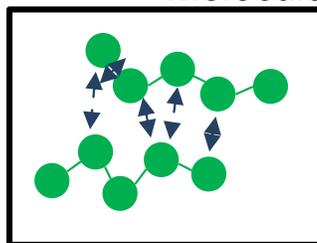
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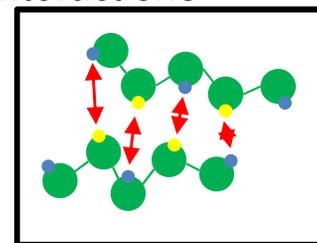


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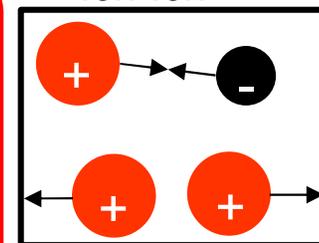


Dispersion



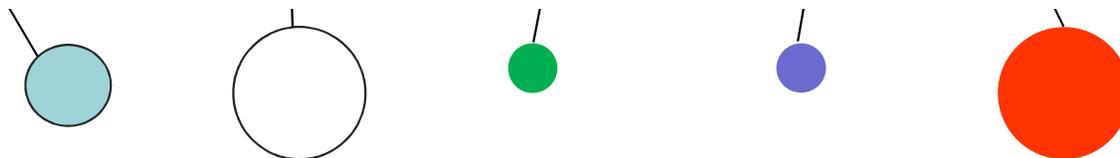
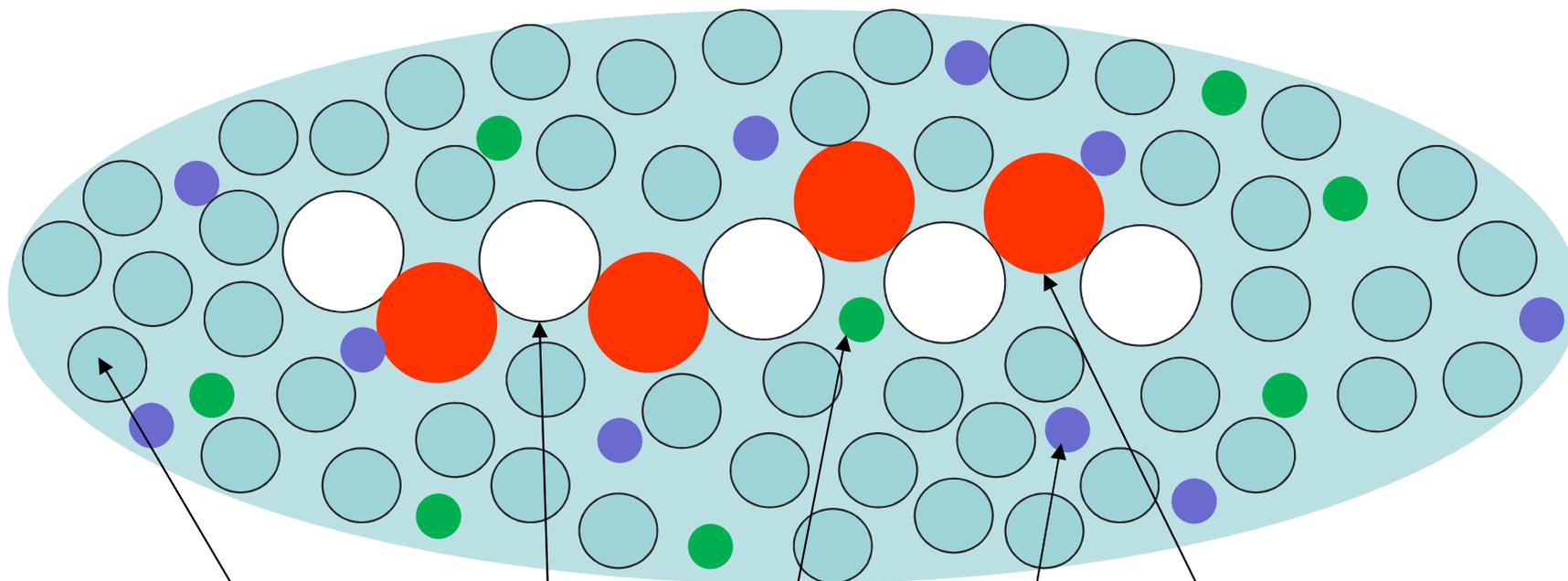
Association

Ion-Ion

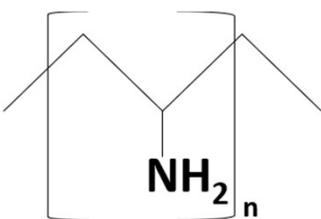


Reacting Water Swollen Polymer System

Adsorbed Water Molecules Enhance the Reaction

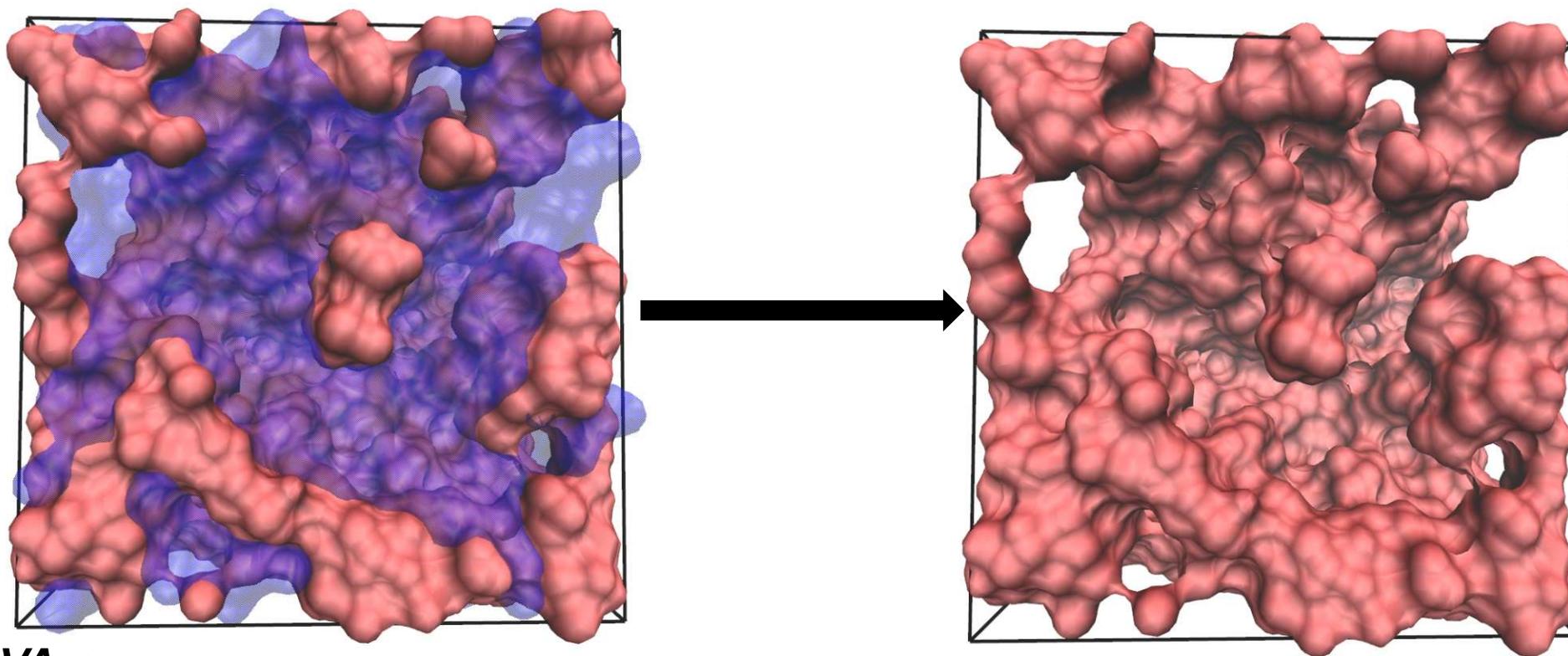


PVAm

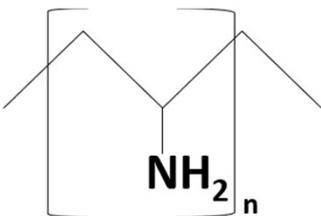


Reacting Water Swollen Polymer System

Adsorbed Water Molecules Swell the Polymer Matrix

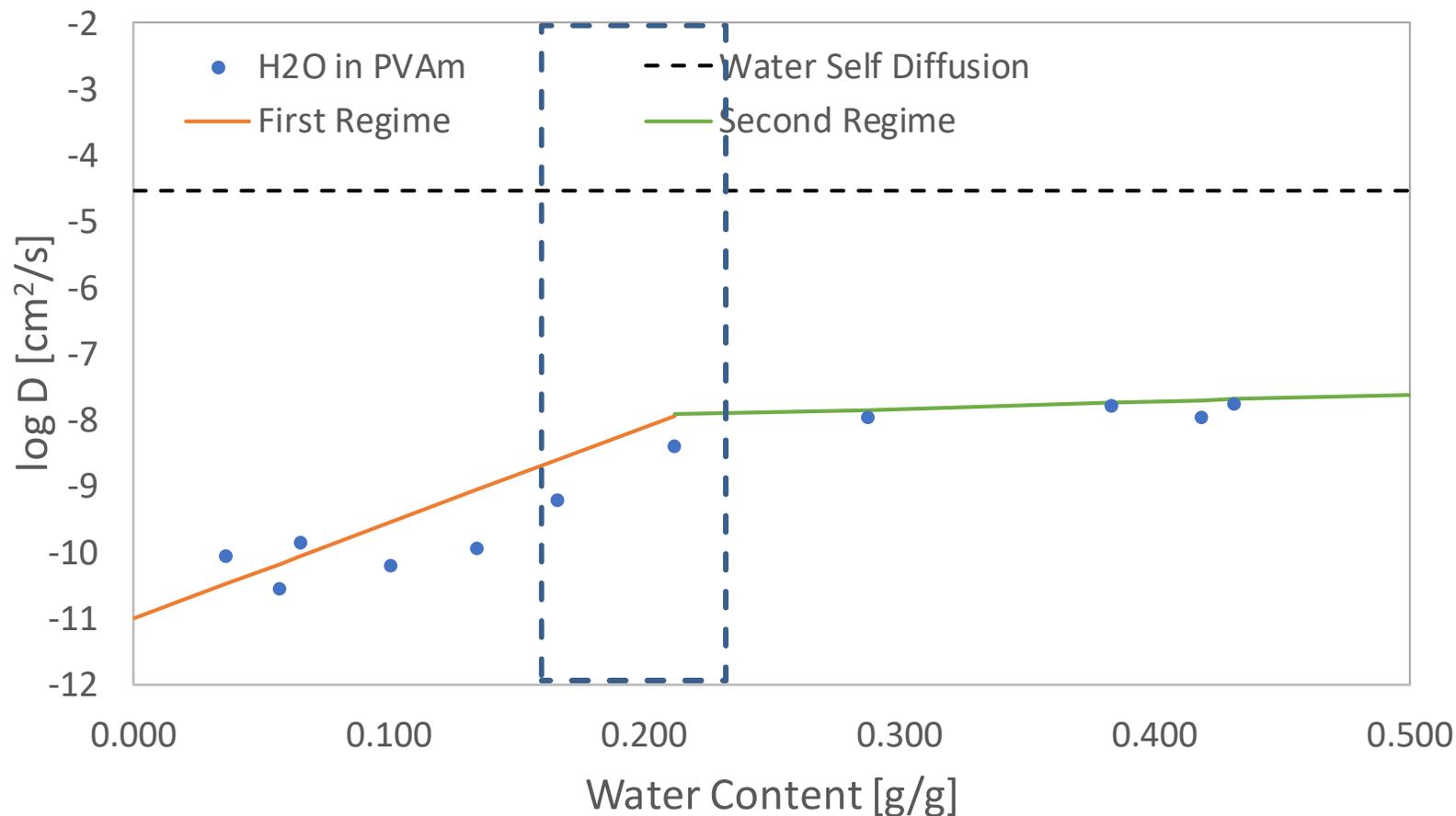


PVAm



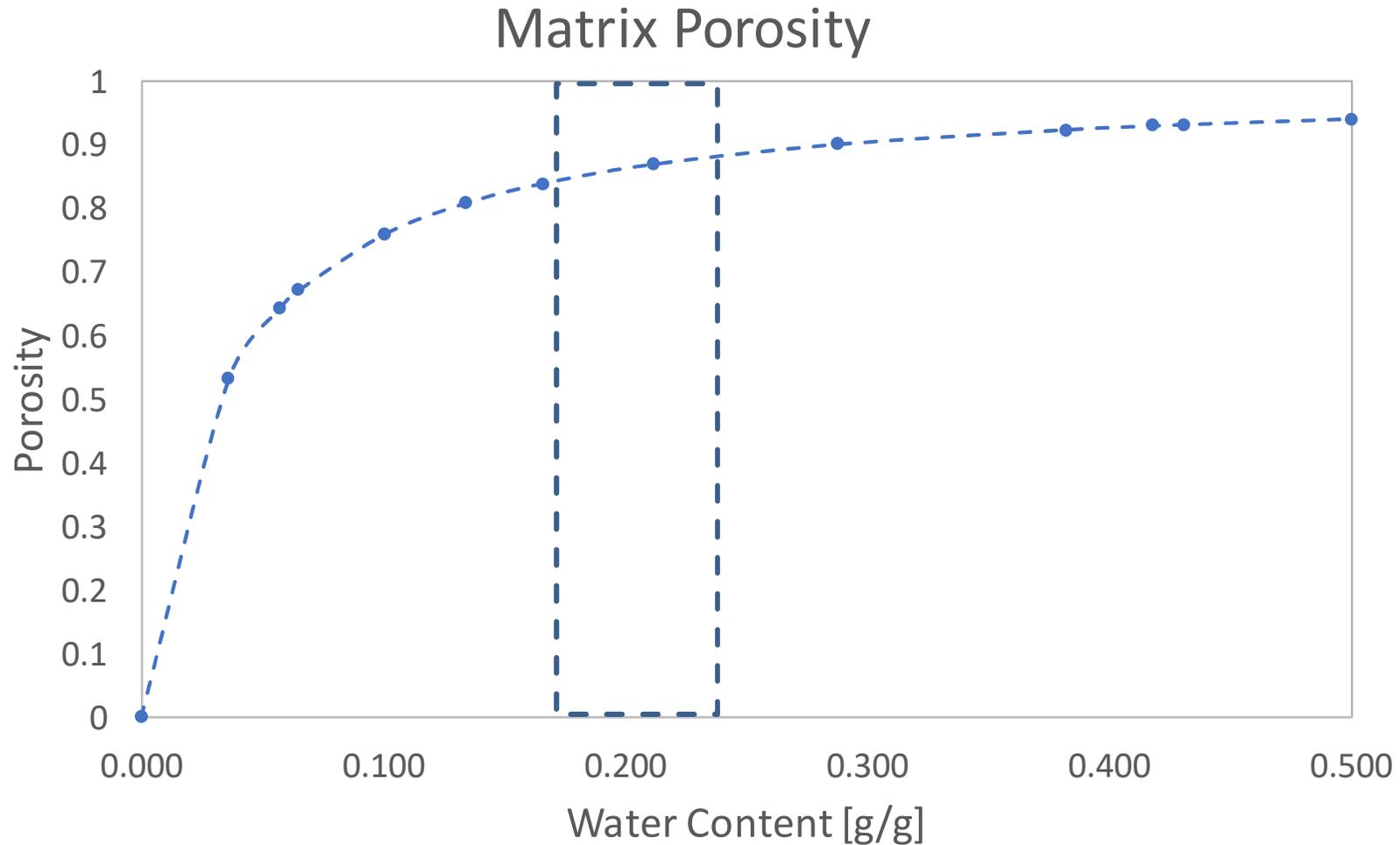
Adsorbed Water Molecules Open New 'Windows'

Water Diffusion in PVAm (35°C)



Two Regimes Identified:

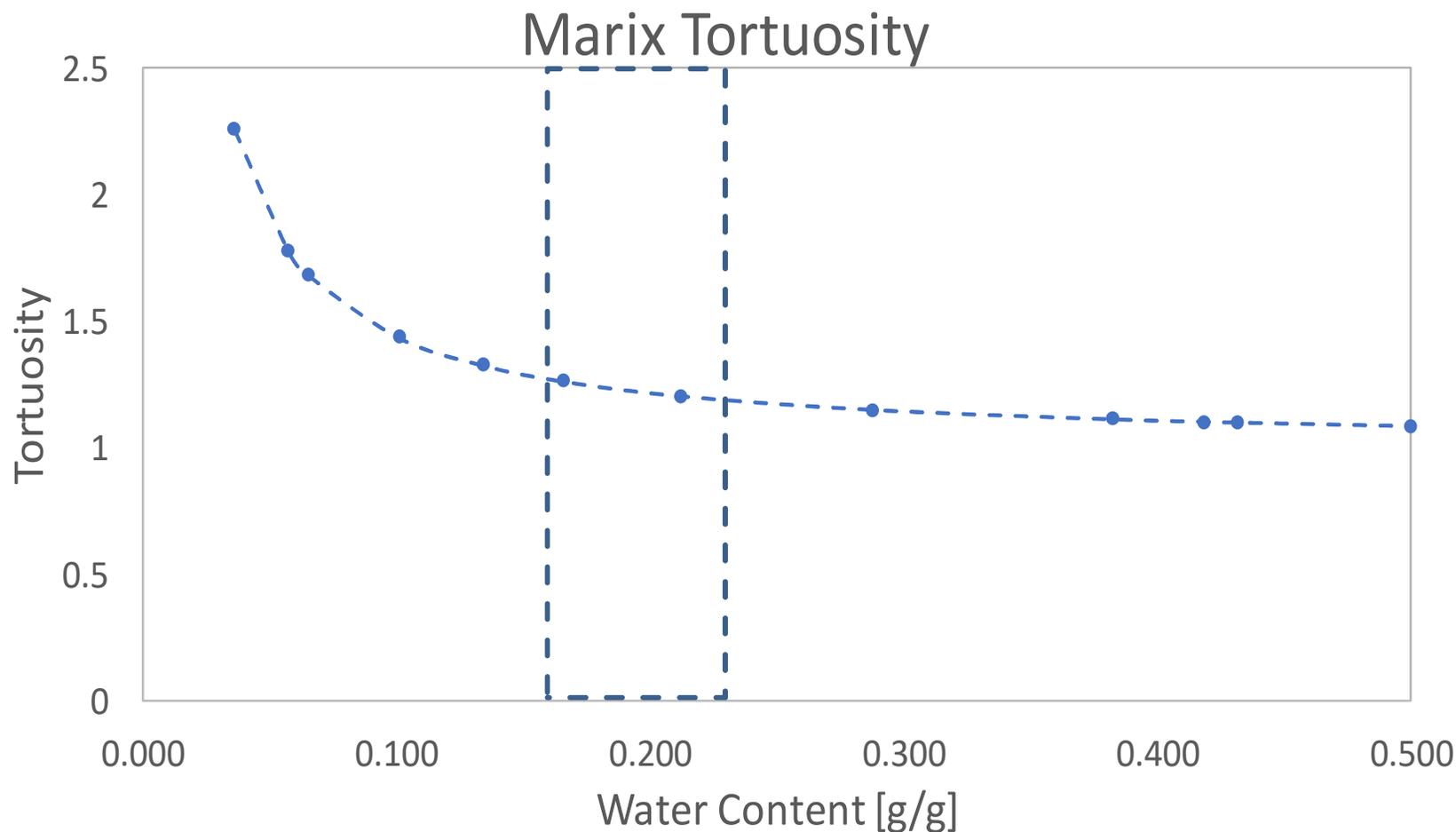
- Water Sorption ***Around Amino Groups***
- Water Sorption in a ***Water Medium Environment***



Two Regimes Identified:

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- Water Sorption in a ***Water Medium Environment***

S. Prager, *J. Chem. Phys.*, **1960**
Choi P. et al., *J. Electrochem Soc.*, **2005**



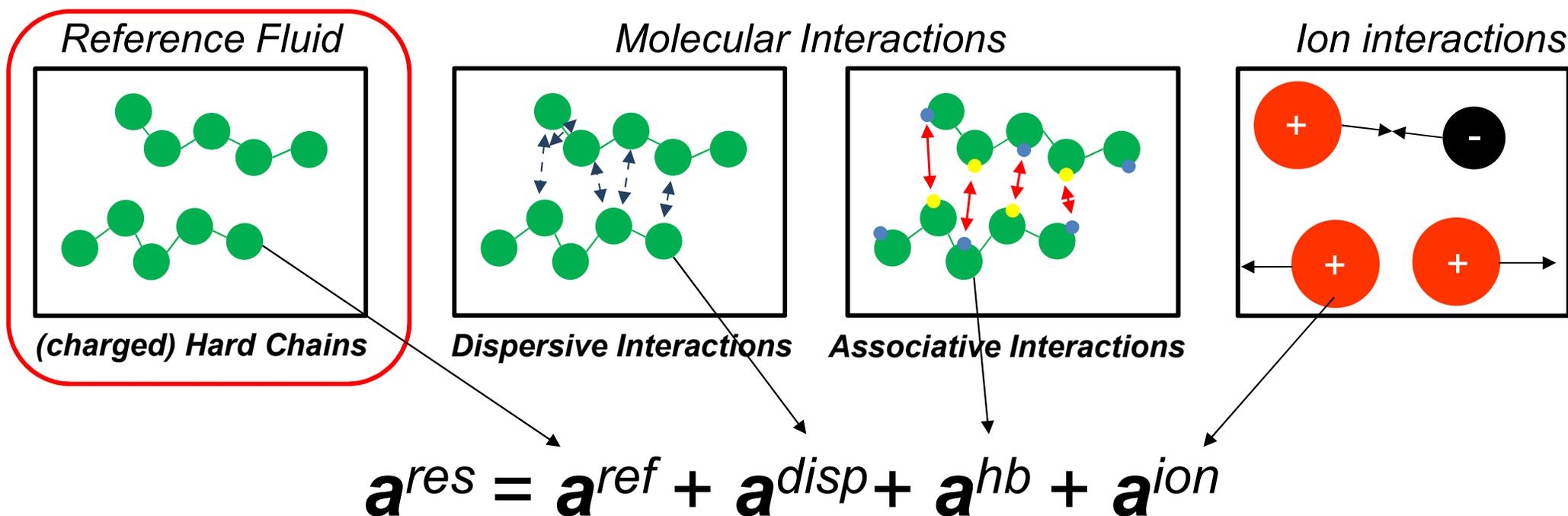
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PC-SAFT EoS

Perturbed Chain Statistical Associating Fluid Theory Equation of State

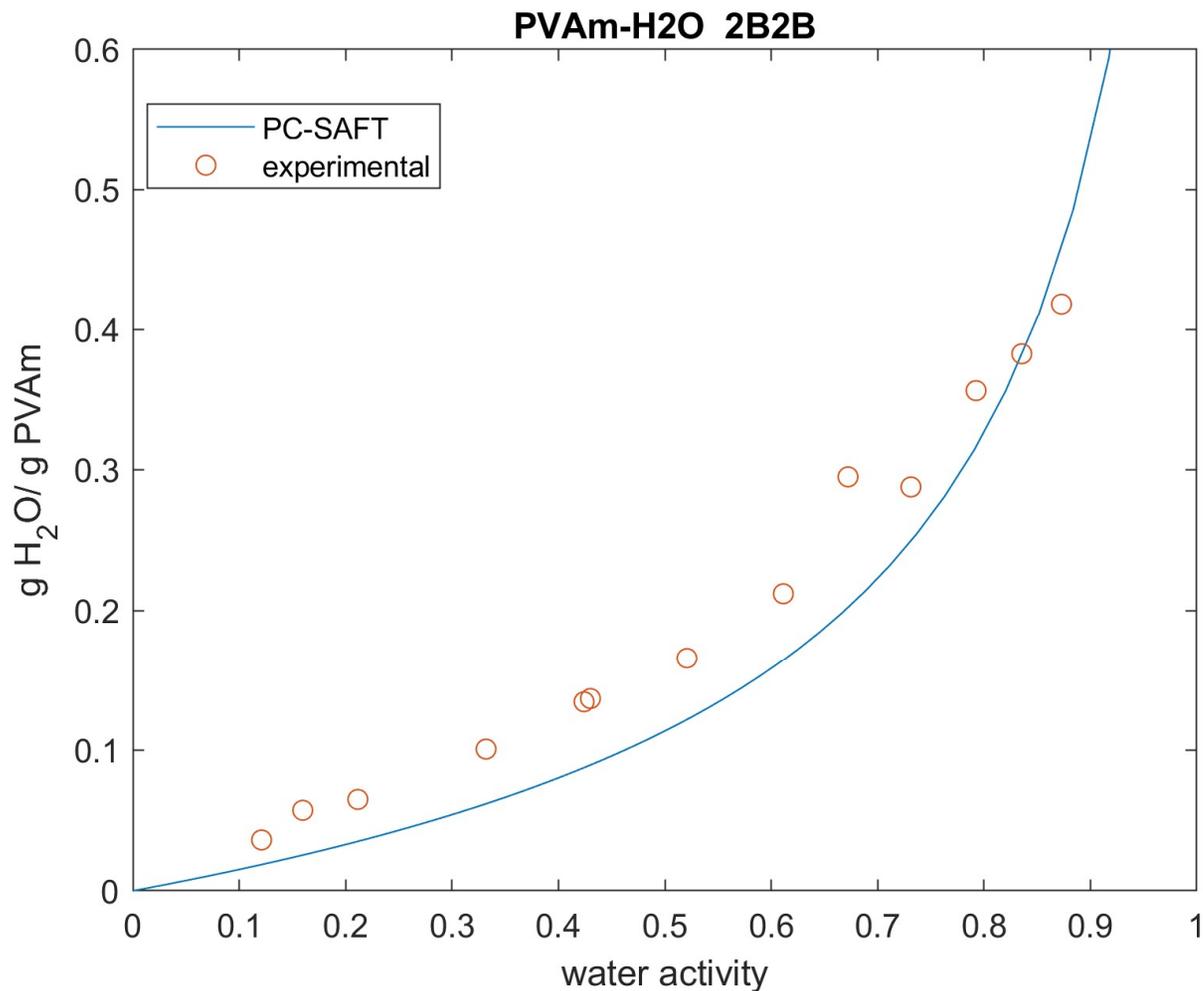


Huang, Radosz, *Ind. Eng. Chem. Res.*, 1990

Gross, Sadowski, *Ind. Eng. Chem. Res.*, 2001

Naeem, Sadowski, *Fluid Phase Equilib*, 2010

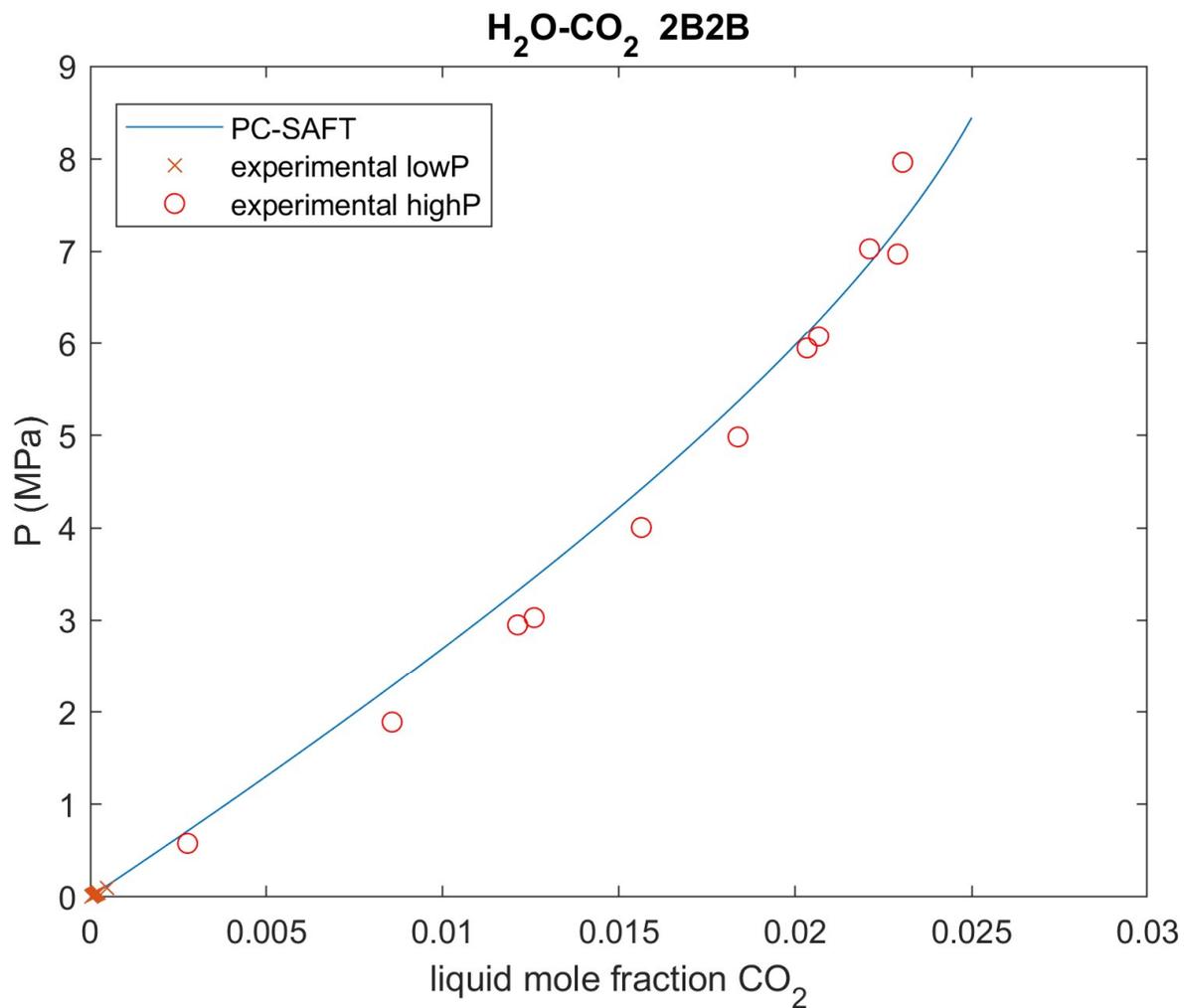
PVAm / Water



Water **2B**: 2sites for H Bond (+/-)

PVAm **2B**: 2sites for H Bond (+/-)

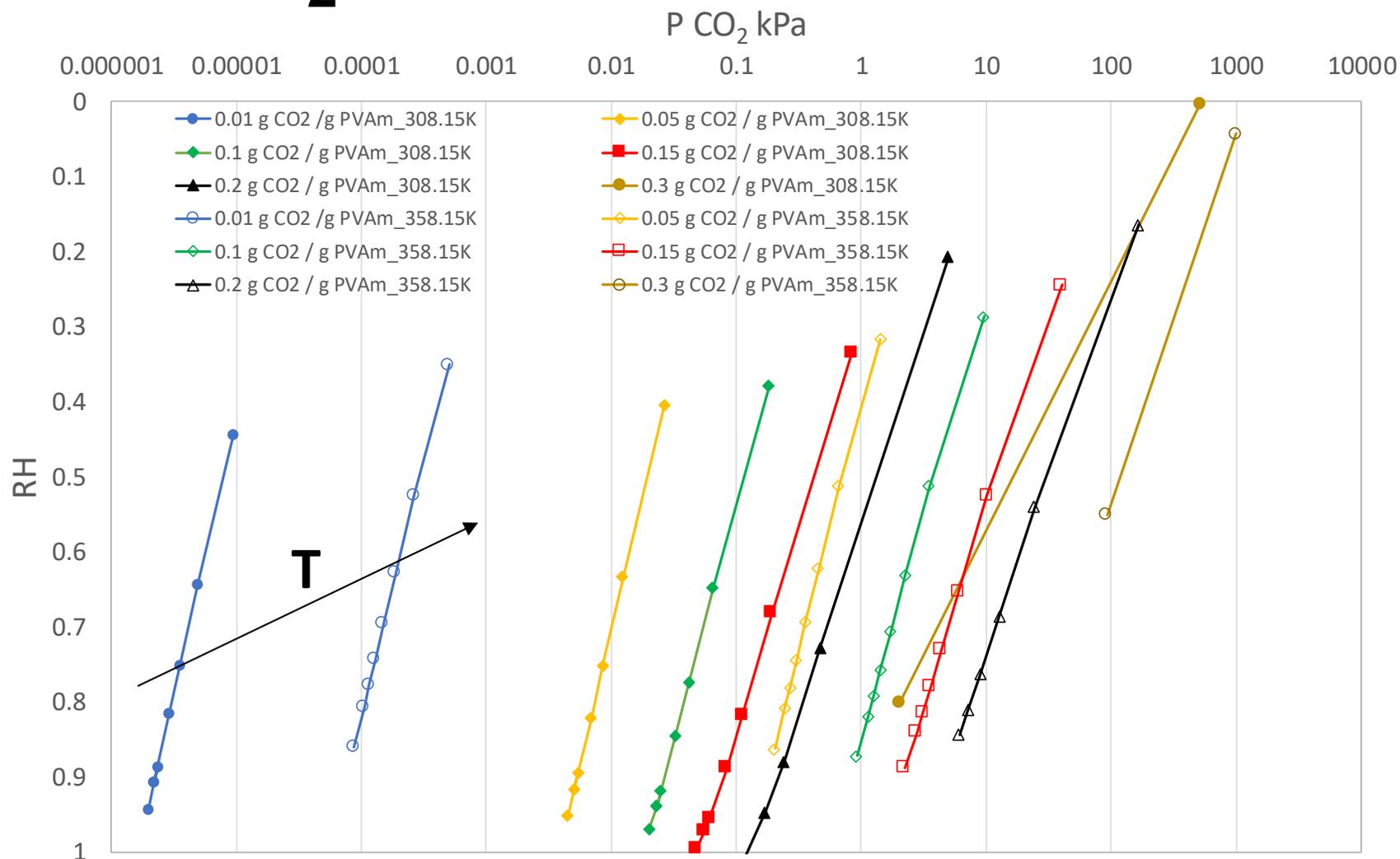
CO₂ / Water



Water **2B**: 2sites for H Bond (+/-)

CO₂ **2B**: 2sites for H Bond (+/-)

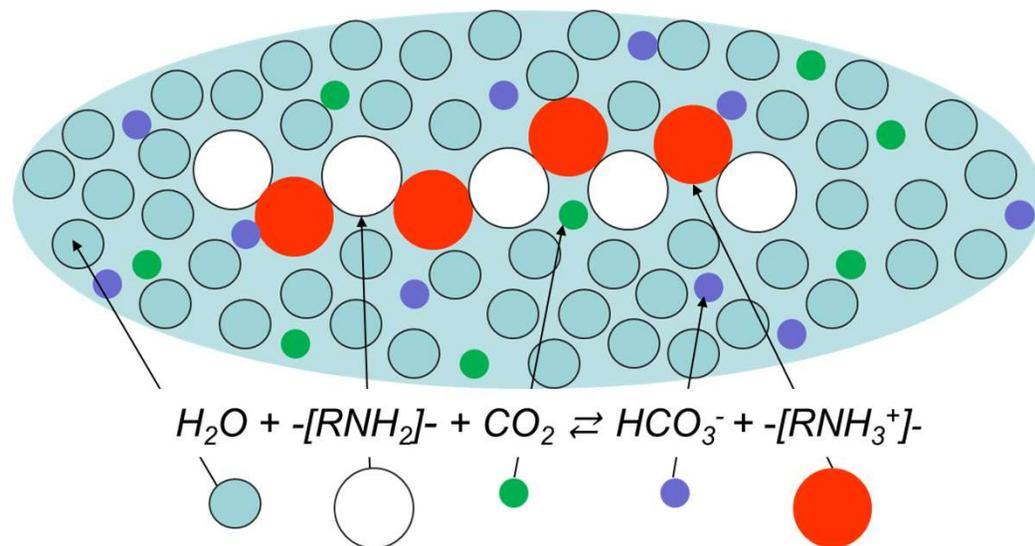
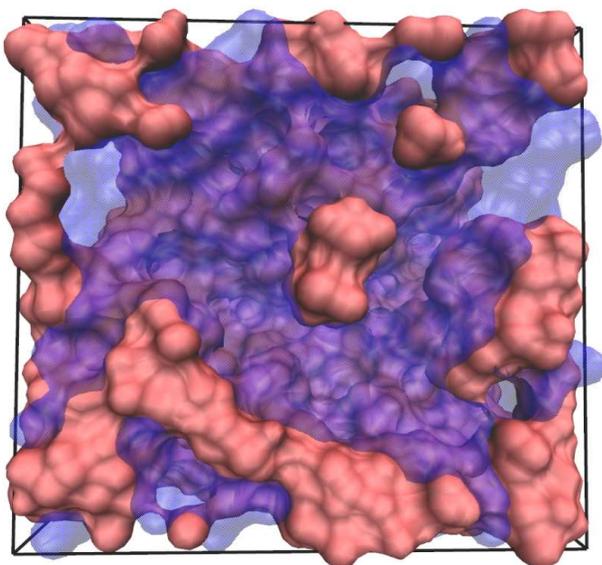
PVAm / CO₂ / Water



Water **2B**: 2sites for H Bond (+/-)

CO₂ **2B**: 2sites for H Bond (+/-)

PVAm **2B**: 2sites for H Bond (+/-)



Understanding Diffusivity

- The increase in water content open new windows in the internal structure
- At higher water content the species flow towards the water channels
- This causes the higher mobility / diffusivity values

Understanding Solubility

- The PC-SAFT it is able to describe the water uptake in PVAm
- The chemical reaction used can explain the water role in the ion formation
- The pePC-SAFT can predict the total CO₂ uptake as function of process parameters:
Temperature Relative Humidity Partial Pressure

Thank you!



This project has received funding from the European Union's Horizon 2020 research and innovation programme under Grant Agreement No 727734

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